

ABSTRACT OF THE DISCLOSURE

A ready-made food package and method of manufacture wherein food is placed in a raw state in a tray where it is baked, and after baking the tray is closed with a lid. The lid is formed from a polymer-coated board and placed over the mouth of the tray and the edges of the lid are bent under a rim flange on the tray and heat-sealed to the lower surface of the rim flange by means of a polymer coating on the board. The lid can be additionally heat-sealed to the upper surface of the rim flange, whereby two sealing lines are formed in the package.